

Break-Off Bun

1 General information

Article number	834256
Designation in accordance with food stuff laws FIC	Wheat bun and roll, ready baked, deep-frozen
Country of production	Poland
Address of the distributor	ARYZTA Food Solutions GmbH, Konrad-Goldmann-Straße 5b, 79100 Freiburg

Replacement for specification of: 29.07.2016

2 Label - Logo



3 Product description

3.1 Convenience grade, physical features of deep-frozen or finished product

Conv	Convenience grade					
	RD Product (raw dough/unproved)					
	PP Product (pre-proved)					
	PB Product (pre-baked)					
×	TS Product (ready baked)					
	Other					



Serving suggestion

	Round hamburger bun, Artisan style bun with a rustic irregular shaped crown-topped, floured, ready baked, deep-frozen, 30 pieces, each 75g
Intended use	Convenience product to thaw
Target group	Adults and children without any restriction

Physical features	Description - thawed product prepared according to thawing instructions (TS)
Appearance / consistency	Round, golden brown baked bun with a rustic irregular shaped crown-topped, floured, soft
Smell	Typical, of hamburger roll, without any off odour
Taste	Typical, of hamburger roll, slightly sweet, without any off taste
Foreign bodies	None

There is an existing test schedule for the monitoring of these values:

Yes

No



3.2 Sales argument / a	dvertising slogan		
3.3 Packaging data an	d dimensions		
Pallet:	Cartons per pallet:		72
	Layers per pallet:		18
	Carton per layer:		4
	Pallet height incl. Euro-pallet [mm]	:	1950
	Total gross weight of pallet [kg]:		approx. 216
Carton:	External dimensions L x W x H [mi	600 x 400 x 100	
	Weight [g]:		18 4 1950 approx. 216 600 x 400 x 100 360,0 Cardboard 30 2250 600 x 400 20,0 LDPE 2 Yes heat-sealed 400 coodstuff information regulation (LMIV), p-frozen foodstuffs (TLMV): Batch No. EC control No. Country of origin Others (if yes, what?):
	Material:	Cardboard	
	Quantity per carton [each]:		30
	Net weight of carton contents [g]:		2250
Inner bag:	Dimensions [mm]:		600 x 400
	Weight per inner bag [g]:		20,0
	Material:		18 4 1950 approx. 216 600 x 400 x 100 360,0 Cardboard 30 2250 600 x 400 20,0 LDPE 2 Yes heat-sealed 400 mation regulation (LMIV), tuffs (TLMV): No. origin es, what?):
	Quantity of inner bags per carton:		
	Inner bag closed:		Yes
	Closing:		heat-sealed
Total packaging weight:	Carton + Inner bag [g]:		400
	ing to the requirements of the Germa ations (FPVO) and the regulation of o		
Carton:	Product designation EAN 128 (4031072342565) Shelf life	EC control N Country of or	rigin
Inner bag:	Article number Shelf life		s, what?):



3.4 Product handling

Transport and storage conditions:		-18°C		
		Don`t refreeze once defrosted!		
Shelf-life from production date:		12 Months		
(under correct storage conditions)				
Recommendation of shelf life of the ready baked product:		96 hours	 ■ at room temperature	
		Remark:		
Type of Date:		Store best before: DD.MM.YYYY		
Thawing instruction:	Defrosting time	180 Min	xat room temperature	

4 Composition

4.1 List of ingredients (Information for declaration according to foodstuffs laws (FIC))

Ingredients	Partial components of mixed ingredients / additives and allergens / important remarks				
wheat flour					
water					
baking agent	wheat malt flour, dextrose (wheat), wheat gluten, pre-gelatinised wheat flour, barley malt extract, flour treatment agent ascorbic acid				
yeast					
pre-gelatinised wheat flour					
sugar					
wheat gluten					
table salt					
dried wheat sour dough	wheat flour, starter cultures				
rapeseed oil					
emulsifier	mono- and diacetyl tartaric acid esters of mono- and diglycerides of fatty acids (vegetable)				
flour treatment agent	ascorbic acid				

This product specification is not subject to an amendment service. Article-No.: 834256 Break-Off Bun 01-355



4.1.1 Further Ingredients

Ingredient	Contained Yes / No	If yes,
Lab	☐ Yes 🗷 No	☐ Microbial origin☐ Animal origin
Glutamates	☐ Yes 🗷 No	Name: Quantity
Gelatine	☐ Yes 🗷 No	Source
Flavour	☐ Yes 🗷 No	Alcohol contained (e.g. as carrier) Yes No
Cinnamon / coumarin	☐ Yes 🗷 No	Country of origin Type of cinnamon: Quantity of cinnamon per piece: Quantity of coumarin per piece:
Palm	☐ Yes 🗷 No	Is it from a sustainable palm oil-production? Yes, method / certification:
Nanotechnology	Are there used animal-based carried Yes No	rs (e.g. for flavourings)?
Animal-based carriers	Are there used animal-based carried Yes No	rs (e.g. for flavourings)?
Alcohol	Does the product contain alcohol of	or alcohol without obligation to declare?
	☐ Yes 🗷 No	If so, which percentage of vol.%?

4.2 Additives and ancillary materials used

Class designation	Name	E-number	Status / biological source
emulsifier	mono- and diacetyl tartaric acid esters of mono- and diglycerides of fatty acids	E472e	vegetable
flour treatment agent	ascorbic acid	E300	in the ready baked product technologically inactive

4.3 Declaration of ingredients (identical with the label)

Ingredients:

WHEAT FLOUR, water, baking agent (WHEAT MALT FLOUR, dextrose, WHEAT GLUTEN, pre-gelatinised WHEAT FLOUR, BARLEY MALT EXTRACT), yeast, pre-gelatinised WHEAT FLOUR, sugar, WHEAT GLUTEN, table salt, dried WHEAT SOUR DOUGH (WHEAT FLOUR, starter cultures), rapeseed oil, emulsifier mono- and diacetyl tartaric acid esters of mono- and diglycerides of fatty acids.

The product may contain traces of milk, sesame seeds.



4.4 Declaration of additives and allergens subject to labelling requirements

(incl. allergens in seasoning mixtures and additives, and allergens possibly contained in the product unintentionally due to contamination).

Additives subject to labelling requirements in accordance with regulations for unpackaged foodstuffs:

Category (Product label designation)		ned in oduct	E-number
3 , ,	Yes	No	
Colour		×	
Preservative		×	
Antioxidant		×	
Flavour enhancer		×	
Sulphur		×	
Blackened (Olives with a concentration of ferrous gluconate (E579) or ferrous lactate (E585) have to be labeled)		×	
Waxes (contained as surface treatment agent for fresh citrus fruits, melons, apples and pears (E901-E904, E912 or E914))		×	
Phosphate (only in meat products with additives E338-E341, E450-E452)		×	
Sweeteners		×	
Contains a source of phenylalanine		×	



Presence of ingredients with allergenic potential

Category	Subject to labelling req. in accodance with		Contained in the product 3			Type, exact designation (e.g. wheat flour, whole	
Category	Alba List* ¹	EU regulation* ²	?	Yes	No	milk etc.)	
Cow milk, milk and products thereof	Х	Х	×			May contain traces	
Lactose and products thereof	Х	Х	×			May contain traces	
Chicken's eggs, eggs and products thereof	X	Х			×		
Soya protein, soya beans, soya lecithin and products thereof	Х	Х			×		
Gluten, cereals containing gluten (i.e. wheat, rye, barley, spelt, oat, kamut or hybrid strains of the above) and products thereof	Х	х		×		barley malt extract, dried wheat sour dough, pre-gelatinised wheat flour, wheat flour, wheat gluten, wheat malt flour	
Beef	Χ				×		
Pork	Χ				×		
Chicken	Х				×		
Fish and products thereof	Χ	X			×		
Shellfish and crustaceans and products thereof	X	X			×		
Molluscs and products thereof	Х	х			×		
Maize	Х		×			May contain traces	
Cocoa	Х				×		
Legumes	Χ				×		
Nuts such as almonds, Queensland, hazelnuts, pecan, para, macadamia, cashew, walnuts, pistachio and products thereof	Х	Х			×		
Peanuts and products thereof	Х	Х			×		
Sesame seeds and products thereof	Х	Х	×			May contain traces	
Glutamate (E620 to E625)	Х				×		
Sulphur (E220 to E228), sulphur dioxide and sulphites with a content exceeding 10mg/kg or 10 ml/l and products thereof	Х	х			×		
Coriander	Х				×		
Celery and products thereof	Х	Х			×		
Carrots	Х				×		
Lupine and products thereof	Х	Х			×		
Mustard and products thereof	Х	Х			×		
*1 - Version 2011				•	•		
*2 - Regulation 2003/89/EG, regulation	2006/142/EG a	ınd regulation (EU) No. 116	59/2011			
*3 - Please mark "?" if there is insufficie - Please mark "Yes" if the article co carry-over) - Please mark "No" if the article is fro	ntains the men	tioned substance	article co (as an in	ontains just to gredient) or	races of the may conta	pertinent substance. in the mentioned substance (throug	



5 Quality ass	surance / HACC	P					
Is the product te	ested under a foreig	n body and / or me	etal detector?		X Yes		No
	ing HACCP concept				¥ Yes	$\vdash \Box$	No
Is the production certified:		☐ ISO 9001	☐ BRC	▼ IFS	Others: If s		
	I Information	nation regulation	(LMIV) and G	orman nutriti	onal information	n rodu	lations
Nutritional value	es pei acc. to co	nvienence grade		I values per	a		TS product
*Energy: *Energy:			*Energy:			1064 251 k	
*Fat:			*Energy: *Fat:			251 K	Lai
of which	*saturates:		of which		*saturates:		
	mono-unsaturates:			m	ono-unsaturates:	0,7 9	
	poly-unsaturates:				oly-unsaturates:		
*Carbohydrate:	porj anodicinatosi		*Carbohyd		ory arroatarates.	48,5 g	
of which:	*sugars:		of which		*sugars:	`	9
	polyols:				polyols:	3	
	starch:				starch:		
Fibre:			Fibre:			1,5 g	
*Protein:			*Protein:			10,9	g
*Salt:			*Salt:			1,1 g	-
	closures ve been calculated: ve been determinat		Basis: Nutritior materials Basis:		on acc. to the spe	ecificat	ion of the
Is the product ve	egetarian / ovo-lacto f animal origin exce	o-vegetarian?	omponents, e	ggs, egg com	ponents,	Yes	□ No
Is the product ov No ingredients o	f animal origin exce	ept for eggs, egg co	emponents, ho	ney	×		□ No
Is the product la No ingredients o Is the product ve	f animal origin exce	ept for milk, milk c	omponents, h	oney	X X	Yes Yes	☐ No
No ingredients o	•				<u></u>	163	⊔
· ·	uitable for the follo	wina diets?					
•	ase add the current	· ·				Yes	🗴 No
	ease add the currer				$\bar{\sqcap}$	Yes	<u></u> No



_		
/	Traceabi	lity

J						
The traceability of the produ	act is onsured by means of th	o following dosign	nation / ido	ntification:		
	Ç					
_	elf life date	Product code		Batch numb —	per	
The critical raw materials use designation / identification:	ed can be identified by meai	ns of this	X Yes	□No		
The raw materials and packa	nging materials used are spec	cified	Yes	□No	□Partly	
8 Product-Parameter						

Chemical and physical parameters

Generally the target values of the specification are minimum values for the average values (average value > target value). The designated tolerance values (upper limit value and lower limit value) refer to the single pieces and are valid for the complete scope of testing (piece < upper limit value resp. piece > lower limit value).

Parameter	Unit of measure	Target value	Upper limit value	Lower limit value
Weight per piece	g	75	80	70
Height	mm	48	54	42
Diameter	mm	112	117	107

8.2 Microbiological parameters

Parameter	Unit	Backwaren tiefgekühlt (baked: PB and TS)			
T di difficio	Offic	target value	upper limit		
Aerobic mesophilic colony count	cfu/g	100000	-		
Coagulase positive staphylococcus	cfu/g	10	100		
presumed Bacillus Cereus	cfu/g	100	1000		
E. Coli	cfu/g	10	100		
Mould	cfu/g	100	-		
Salmonella	cfu/25g	-	n.n.		
Listeria monocytogenes	cfu/g	-	100		

	_						
n. d. = "not detectable"							
The microbiological valu	es conform to	the LFGB or the	e guidelines of th	ne DGHM:	×	Yes	No
The micro-biological para scheme:	imeters are e	xamined as requ	ired in the conte	ext of an inspection	×	Yes	No



Date: 09.01.2017

9 Irradiation / Trans fatty acids		
Has the end product been treated with ionising radiation?	☐ Yes	⋉ No
Does the end product contain additives that have been treated with ionising radiation?	☐ Yes	⋉ No
Does the product contain any artificial trans fatty acids?	☐ Yes	⋉ No
If yes, does the product contain < 2g artificial trans fatty acids per 100g fat?	Yes Quantity	□ No

10 Confirmation

The supplier/manufacturer of the product hereby confirms that the delivered product (all raw materials and packing materials included) conforms to the EU regulation and to the requirements of German foodstuffs laws (laws, regulations, guidelines and rules) in their currant valid version.

The supplier/manufacturer confirms hereby that the delivered product does not contain or consist of genetically modified organisms (GMO) and that the product does not contain any ingredients made of GVO (according to regulation (EG) 1829/2003 and (EG) number 1830/2003). Accidental and technologically inevitable contaminations with genetically modified organisms up to a limit of 0.9% related to the respective ingredient are excluded. Appropriate confirmations provided by the suppliers are available.

Electronically generated document - valid without signature!